

PARKWAY METAL PRODUCTS, INC.

FACILITY LIST

MAIN PLANT

130 RAWLS ROAD
DES PLAINES, IL 60018-1329

71,000 SQ. FT., SINGLE LEVEL, BRICK CONSTRUCTION,
FULLY SPRINKLERED BUILDING WITH 6 LOADING DOCKS.

4,500 SQ. FT OF OFFICES.



Rev. 09/09/2016

FABRICATING & STAMPING EQUIPMENT

ONE, MAZAK OPTIPLEX NEXUS FIBER LASER, MODEL 3015, 4.0KW, FLYING OPTICS, 3 ASSIST GAS TYPES, AUTOMATED 2 PALLET CHANGER, 60 X 120 CAPACITY, MAZAK SMART SYSTEM CAD/CAM & MAZATROL PREVIEW 3 CNC CONTROL.

ONE, AMADA PULSAR LASER CUTTING SYSTEM, MODEL #2415 XL. 4000 WATT RF EXCITED, FAST AXIAL FLOW FANUC LASER WITH CAPACITIVE HEAD SYSTEM & 15KG GAS ASSIST. 61 X 198 CAPACITY. CAD/CAM & FANUC 160i-L CNC CONTROL.

ONE, AMADA PULSAR LASER CUTTING SYSTEM, MODEL #1212 XL. 2000 WATT RF EXCITED, FAST AXIAL FLOW FANUC LASER WITH CAPACITIVE HEAD SYSTEM & 15KG GAS ASSIST. 49 X 98 CAPACITY. CAD/CAM & FANUC 16-L CNC CONTROL.

SIX, AMADA PEGA KING TURRET PRESSES, MODEL #345 A/I. 58 STATIONS, 2 AUTO INDEX. 40 X 50 TABLE CAPACITY. FANUC 04PC CNC/MMC CONTROL.

ONE, AMADA PEGA KING TURRET PRESS, MODEL #345 A/I. 58 STATIONS, 2 AUTO INDEX. 40 X 50 TABLE CAPACITY. FANUC 6M-B CNC CONTROL.

ONE, AMADA HFT-170-4S PRESS BRAKE, W/CNC BACK GAUGE SYSTEM. 187 TONS X 13 FT.

ONE, AMADA HFB-8025 PRESS BRAKE, W/700-HF 4 AXIS BACK GAUGE SYSTEM. 90 TONS X 8 FT.

TWO, AMADA RG-80S PRESS BRAKES, W/NC9EX-II CNC BACK GAUGE SYSTEM. 80 TONS X 6 FT.

TWELVE, AMADA RG-35S PRESS BRAKES, W/NC9EX-II CNC BACK GAUGE SYSTEM. 40 TONS X 4 FT.

ONE, AMADA M-3060 MECHANICAL SHEAR W/CNC PROGRAMMABLE BACK GAUGE, 1/4" X 10 FT. CAPACITY.

ONE, URKSVIKEN HYDRAULIC POWER SHEAR WITH BACK GAUGE, 5/16" THK. X 10 FT. CAPACITY.

TWO, CHICAGO D&K PRESS BRAKES, 35 TONS, 72" BED.

ONE, CHICAGO D&K PRESS BRAKE, 25 TONS, 72" BED.

ONE, TIMESAVERS #1211-12-0 SURFACE-FINISHING MACHINE. 24" MAX. WIDTH.

ONE, AMADA AEM-6037-DC SURFACE-FINISHING MACHINE. 36" MAX. WIDTH.

ONE, A.E.M. #501-37 SURFACE FINISHING MACHINE. 36" MAX. WIDTH.

ONE, L & J O.B.I. PUNCH PRESS, 125 TONS CAPACITY, 30" X 44" BED AREA.

ONE, BLISS O.B.I. PUNCH PRESS, 100 TONS CAPACITY, 30" X 40" BED AREA.

ONE, WALSH O.B.I. PUNCH PRESS, 90 TONS CAPACITY, 27" X 42" BED AREA.

TWO, WALSH O.B.I. PUNCH PRESSES, 65 TONS CAPACITY, 24" X 36" BED AREA.

ONE, JOHNSON O.B.I. PUNCH PRESS, 60 TONS CAPACITY, 32" X 34" BED AREA.

ONE, WALSH O.B.I. PUNCH PRESS, 55 TONS CAPACITY, 20" X 30" BED AREA.

ONE, JOHNSON O.B.I. PUNCH PRESS, 45 TONS CAPACITY, 22" X 34" BED AREA.

ONE, BLISS O.B.I. PUNCH PRESS, 35 TONS CAPACITY, 18" X 28" BED AREA.

ONE, ROCKFORD O.B.I. PUNCH PRESS, 30 TONS CAPACITY, 18" X 24" BED AREA.

ONE, FEDERAL O.B.I. PUNCH PRESS, 30 TONS CAPACITY, 16" X 20" BED AREA.

ONE, WALSH O.B.I. PUNCH PRESS, 28 TONS CAPACITY, 14" X 20" BED AREA.

ONE, WALSH O.B.I. PUNCH PRESS, 18 TONS CAPACITY, 14" X 20" BED AREA.

FOUR, ASSORTED O.B.I. PUNCH PRESSES, 5 TO 15 TONS CAPACITY.

TWO, CHICAGO RIVET RIVETING MACHINES, 3/16" CAPACITY.

THREE, TAUMEL ORBITAL RIVETING MACHINES, 1/4" CAPACITY.

ONE, ROWE STOCK STRAIGHTENER, 1/8" X 36" CAPACITY.

ONE COOPER WEYMUTH STOCK STRAIGHTENER, VARI-SPEED, 3/16" X 12" CAPACITY.

ONE RAPID AIR STOCK STRAIGHTENER, VARI-SPEED, 1/8" X 4" CAPACITY.

ONE, PEXTO #3814-H ROLL FORMER W/FTSW, 16ga. X 48" CAPACITY.

TWO, LITTEL COIL REELS, VARI-SPEED, 1,500 LBS. CAPACITY.

ONE, COOPER WEYMUTH COIL REEL, 2,000 LBS. CAPACITY.

ONE, AMERICAN LINE COIL REEL, 2,500 LBS. CAPACITY.

TWO, LITTEL COIL REELS, 500 LBS. CAPACITY.

ONE, ROWE COIL CRADLE, 30" WIDE, 2,500 LBS. CAPACITY.

THREE, RAPID AIR PRESS FEEDS, 1/8" X 6" X 12" CAPACITY.

EIGHT, ADJUSTABLE STOCK TABLES, 2 FT. X 10 FT., 4,000 LBS. CAPACITY.

ONE, AMADA #ID-404-ST PRESS TYPE SPOTWELDER, 80 KVA.

TWO, AMADA #ID-40-ST PRESS TYPE SPOTWELDER, 80 KVA.

ONE, ACME PRESS TYPE SPOT WELDER, 50 KVA.

FOUR, PEER PRESS TYPE SPOT WELDERS, 30 KVA.

ONE, TEC TORCH, 14 PIN SPOT WELDER GUN, 200 AMP.

ONE, MILLER, 14 PIN SPOT WELDER GUN.

ONE, TRW-NSA-80, CD STUD WELDER, 1/4-20 CAPACITY.

TWO, MILLER MILLERMATIC 252 MIG WELDERS

ONE, MILLER MICROMATIC 250 MIG WELDER

NINE, MILLER SYNCROWAVE 250DX TIG WELDERS

TWO, MILLER DYNASTY 200 STIG/TIG WELDERS

ONE, CRAFTSMAN ARC WELDER, 200 AMPS.

SIX, INGERSOLL 2 STAGE COMPRESSORS, 25 HP.

ONE, CAT LIFT TRUCK, 5,000 LBS. CAPACITY.

ONE, CAT LIFT TRUCK, 4,000 LBS. CAPACITY.

ONE, INTERNATIONAL 2016 4300 DELIVERY TRUCK, 26,000 LBS. CAPACITY.

ONE, GMC 1997 TOP KICK DELIVERY TRUCK, 15,000 LBS. CAPACITY.

ONE, GMC 2005 C-3500 DELIVERY VAN, 4,000 LBS. CAPACITY.

TOOLROOM & MACHINE SHOP EQUIPMENT

ONE, BRIDGEPORT MILL, 2 HP., VARI-DRIVE, W/DIGITAL READOUT.

ONE, BRIDGEPORT MILL, 1-1/2 HP., VARI-DRIVE, W/DIGITAL READOUT.

ONE, ABRASIVE NO. 2-1/2 HYDRAULIC SURFACE GRINDER, 8" X 24" TABLE W/COOLANT SYSTEM.

ONE, ABRASIVE NO. 1-1/2 SURFACE GRINDER, 10" X 15" TABLE.

ONE, K.O. LEE SURFACE GRINDER, 6" X 18" TABLE.

ONE, BOYAR SCHULTZ SURFACE GRINDER, 6" X 12" TABLE.

ONE, B&J GEARED LATHE, 3 & 4 JAW CHUCKS, FACE PLATE & COLLETS. 18" DIA. X 60" CAPACITY.

ONE, VICTOR GEARED LATHE, 3 & 4 JAW CHUCKS, FACE PLATE, & COLLETS. 16" DIA. X 36" CAPACITY.

ONE, CLAUSING GEARED LATHE, 3 & 4 JAW CHUCKS, FACE PLATE, COLLETS. 14" DIA. X 36" CAPACITY.

ONE, SHELDON GEARED LATHE, 3 & 4 JAW CHUCKS, FACE PLATE, & COLLETS. 10" DIA. x 30" CAPACITY.

ONE, DO-ALL VERTICAL BAND SAW, VARI-SPEED, HYDRAULIC FEED.

ONE, WELLS HORIZONTAL BAND SAW, 18" CAPACITY.

ONE, DAKE COLD SAW MODEL #350 ST, 14" DIA.

ONE, AVEY GEARED DRILL PRESS, 2 HP., 24" X 36" TABLE.

ONE, WALKER DRILL PRESS, 1-1/2 HP., 18" X 24" TABLE.

EIGHT, DELTA, ETC. DRILL PRESSES, 1/2 TO 1 HP.

ONE, LASSEY TAPPING TABLE.

FIVE, TAPMATIC TAPPING HEADS, 0-80 THRU 1/2-13 CAPACITY.

ONE, TORRIT DUST COLLECTOR.

ONE, TORNADO DUST COLLECTOR.

ONE, ROBOVENT PLASER MDC-4-1836 DUST COLLECTOR.

ONE, 18" X 24" GRANITE SURFACE PLATE.

ONE, 12" X 18" GRANITE SURFACE PLATE.

ONE, HEAT TREATING OVEN, 8" X 8" X 16" CAPACITY.

TWO, BIG JOE HYDRAULIC DIE LIFT TRUCKS, 1,500 LBS. CAPACITY.

TWO, ECONOMY DIE LIFT TRUCKS, 1,000 LBS. CAPACITY.

TWO, J & A UNIVERSAL GRINDING WHEEL DRESSERS.

ONE, BURNERD MULTI-COLLET SET.

TWO, HARDINGE SECOND OPERATION LATHES.

ONE, HARDINGE "COFFEE GRINDER"

TWO, DO-ALL MOTORIZED PUNCH GRINDERS W/COLLETS.

THREE, CRITERION BORING & FACING HEADS.

ONE, SCREENPRO ELECTRONIC WELD CLEANER.

TWO, HEAVY DUTY BELT SANDERS 6" WIDE.

NIKRO #AP1700 AIR CLEANING SYSTEM.

INSPECTION EQUIPMENT

QUALITY PROCEDURES ARE IN ACCORDANCE WITH MIL-I-45208, MIL-STD-45662, AND ISO-9001:2008 SPECIFICATIONS.

REGISTERED ISO-9001:2008 WITH VERISYS REGISTRARS, CERTIFICATE #P042909.

ONE, FABRIVISION L, MODEL FVL-HD-4848, INTEGRATED LASER SHEET METAL INSPECTION SYSTEM, 48" X 48+" MAXIMUM PART SIZE, SCANNING ACCURACY 0.002".

ONE, BAR CODE LABELING SYSTEM, TO EIA-556 LABEL STANDARD.

ONE, RAMS, MODEL 30-R ROCKWELL SYSTEM HARDNESS TESTER.

ONE, PRATT & WHITNEY 81 PC. GAGE BLOCK SET, INSPECTION GRADE.

ONE, WEBBER 81 PC. GAGE BLOCK SET.

ONE, TRIMOS-FOWLER MICROMETER HEIGHT GAGE, 0" TO 12".

ONE, ROLLE 18" HEIGHT GAGE.

ONE, BROWNE & SHARP 12" HEIGHT GAGE.

ONE, MICROTEST MICROMETER HEIGHT GAGE.

ONE, SCHERR TUMICO GRANITE SURFACE PLATE, 24 " X 36", INSPECTION GRADE.

SIX, INTERRAPID DIAL INDICATORS, .0005 GRAD.

ONE, PERFEKT PLUG GAGE SET, .005 DIA. THRU .751 DIA.

ONE, MAHR/ROLLE MICROMETER SET, 1" THRU 8".

ONE, LUFKIN MICROMETER SET, 1" THRU 10".

ONE, BROWNE & SHARP C'SINK. MICROMETER.

ONE, LUFKIN MICROMETER STANDARDS SET, 1" THRU 9".

TEN, ASSORTED MICROMETERS, 0" THRU 1".

TWO, LUFKIN INSIDE MICROMETER, 2" THRU 12".

ONE, MITUTOYO INSIDE MICROMETER, 2" THRU 12".

TWO, LUFKIN DEPTH MICROMETERS, 0" THRU 6".

THIRTY, ASST'D. ELECTRONIC VERNIER CALIPERS, 0" THRU 12".

ONE, MITUTOYO DIGITAL CALIPER, 0" THRU 18".

ONE, ASTRAL BAR MICROMETER, 0" THRU 36".

ONE, BROWNE & SHARP FLANGE MICROMETER, 0" THRU 2".

ONE, MITUTOYO FLANGE MICROMETER, 0" THRU 1".

TWO, MATERIAL THICKNESS GAGES, POCKET STYLE.

ONE, PRO 360 DIGITAL LEVEL.

ONE, QNIX PAINT THICKNESS TESTER.

ONE, GLOSSOMETER: 20°, 60°, 85°, PAINT & SURFACE GLOSSINESS TESTER.